



**THIN FILM RESEARCH
LABORATORY**



ÉCOLE
POLYTECHNIQUE
MONTREAL
Université
de Montréal

THIN FILM DEPOSITION AND MICROFABRICATION

*Largest open access
pool of instruments
for materials research
in Canada!*

STATE-OF-THE-ART EQUIPMENT AND SKILLED STAFF

The GCM has developed an enviable know-how in microfabrication, thin film deposition and micro/nanosystems prototyping. The GCM laboratories are equipped with the latest instruments to manufacture microstructures using a great diversity of materials and substrates, including silicon wafers, glass, ceramics, alloys, metals, etc.

DIVERSIFIED AREAS OF EXPERTISE

- > Design of microelectromechanical systems (MEMS)
- > Printed circuit modification
- > Microsystems prototyping
- > Fabrication of optical cavities
- > Design and fabrication of sensors
- > Anti-wear and anti-corrosion coatings
- > Anti-reflection coatings and optical filters
- > Circuit edition
- > Microfluidics

DESIGN OF SPECIALTY COATINGS

Serving the industry for over 25 years

- > Anti-corrosion coatings
- > Anti-wear and anti-erosion coatings
- > Optical filters
- > Anti-reflection coatings

E-BEAM

FIB

DRIE-ICP

RIE

ETCHING

SPUTTERING

PECVD

PVD

CVD

LITHO

CPD

RTA

INTERFEROMETRY

MEMS

CHARACTERIZATION

ELLIPSOMETRY



KEY FIGURES:

- Over 370 users annually
- More than 50 M\$ in equipment
- 18 skilled professionals and technicians
- Direct access to 27 faculty members
- Serving the community since 1984

www.gcmlab.ca

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THIN FILM DEPOSITION AND MICROFABRICATION

	Technique	Typical applications	Characteristics
DEPOSITION	Magnetron sputtering	Deposition of hard coatings Optical coatings Decorative coatings Metals and alloys	Sample holder: 2-in. and 4-in. diameter. RF on substrate holder Deposition rate: 1 - 10 Å/s Option for codeposition of alloys.
	Electron beam evaporation	Deposition of metals and dielectrics on small samples Electrical conduction	Sample holder: 4 in. diameter. Number of crucibles: 6 RF on substrate holder Deposition rate: 0.05 - 3 nm/s
	Plasma Enhanced Chemical Vapor Deposition (PECVD)	Nanostructured superhard materials Nanoporous materials Optical thin films and dielectrics	Sample holder: 10-20 cm diameter Sample holder temperature: up to 400 0C. Gases available: SiH ₄ , N ₂ , O ₂ , H ₂ , Ar, NH ₃ , and others.
	Cathodic arc deposition <i>Hauzer</i>	Hard coatings Decorative coatings	Sample holder: 8-in. diameter. Gases available: Ar, N ₂ , O ₂ Deposition rate: 1 - 10 nm/s
	High Power Impulse Magnetron Sputtering (HIPIMS) <i>Huttinger</i>	Hard coatings Nanostructured superhard materials Optical coatings	Sample holder: 4-in. diameter. Gases available: Ar, N ₂ , O ₂ Deposition rate: 1 - 10 Å/s Thickness control: 5%
	Thermal evaporation <i>Edwards</i>	Thin film deposition of aluminum and gold	Crucible - sample holder distance: 5 in.
	Parylene Deposition System <i>Specialty Coating Systems, PDS 2010</i>	Conformal parylene deposition	Chamber size: 30.5 cm x 30.5 cm. Dimer capacity: up to 0.38 lb
	Dual Ion Beam Sputtering (DIBS) <i>Spector from Veeco-Ion Tech</i>	Deposition of optical coatings	Number of targets: 3 Max number of substrates in chamber: 9 Gases available: Ar, O ₂ , N ₂ , He
	Focused Ion Beam <i>FEI Strata, DB-235</i>	Deposition of platinum for circuit correction	Lateral resolution: ≥7 nm
Particular Deposition and treatment reactors	Powder treatment and coating 3D objects treatment and coating	-	
PHOTOLITHOGRAPHY	Mask aligner <i>Karl Suss MA-4</i>	Photolithography, exposition of various resins	Alignment of mask: from 3 to 5 in. Infrared backside alignment Max dimension of wafer: 4 in.
ETCHING	Deep Reactive Ion Etching (DRIE-ICP) <i>Oxford, Plasmalab System 100 ICP 180</i>	Deep etching of high aspect ratio structures in silicon	Cryo and Bosch processes Etching rate: > 2 µm / min Aspect ratio: up to 30:1 Profile: 90° ± 1° Selectivity: > 75:1
	Reactive Ion Etching (RIE) <i>Technics</i>	Anisotropic etching, plasma etching, surface preparation by plasma	-
	Wet etching / wet bench	Wet etching of Si, SiO ₂ , etc.	Processes: SiO ₂ etching, anisotropic crystalline Si etching, etc.
OTHER	Focused Ion Beam <i>FEI Strata, DB-235</i>	Sample cutting, micromachining, slice preparation, editing of circuits.	Ion beam: Gallium Lateral resolution: ≥7 nm
	Supercritical drying	Remove the liquid phase from a system without stiction	Drying of released MEMS structure. Maximum sample dimensions: 4 in.
	Rapid Thermal Annealing <i>AG Associates, Heatpulse 410</i>	Activate dopants, diffuse materials to the interface, relax stress, crystallisation.	Steady-state temperature range: 400-1150 °C Heating rate: 220 °C/s Cooling rate: ≤ 80 °C/s
	UV ozonizing oven <i>UVOCS, T10x10 OES</i>	Surface cleaning, hydrocarbide trace cleaning, cleaning of inorganic surfaces.	-
	Surface modification by plasma treatment	Surface cleaning Surface functionalization of polymers Nitridation of metals	Sample holder: 4-in. diameter. Gases available: Ar, N ₂ , O ₂ Substrate temperature: 40°C Thickness control: 5%
	Real-time in-situ ellipsometry Turning point laser monitoring Broadband monitoring	Thickness control of optical filters Analysis of film growth	Spectral range: 190 to 1650 nm
	Interferometer <i>Fogale Photomap 3D</i>	Surface topography Surface imaging	Vertical resolution: < 1 nm Lateral resolution: 0.4 µm to 2.7 µm Max area surveyed: 3.3 mm x 2.54 mm Max vertical displacement: 514.2 µm
	Mass spectrometry <i>Hidden, EQP500</i>	Determination of residual contamination Plasma characterization	Mass range: 1-500 amu Ion energy: 0-1000 eV
Optical emission spectroscopy <i>Ocean optics USB2000 and HR4000</i>	Process control (reactive sputtering) Determination of residual contamination	Spectral range: 200-1100 nm Spectral resolution: 0.3-10 nm FWHM	